

Date: Wednesday, 06/08/2008 10:21:03 AM
 User: Melanie Fauteux

Process Sheet

ASAP

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPLATE (FWD)
 Job Number : 41005
 Estimate Number : 13459
 P.O. Number :
 This Issue : 06/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : R & D SM/MED FAB
 Previous Run : 05037
 Part Number : D38051
 Drawing Number : D3805 PROTO
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 06/08/2008 Qty: 2 Um: Each
 Written By :
 Checked & Approved By : mf 08-08-06
 Comment : Est Rev:A 08-07-15 new issue DD verified by:EC
 Est Rev:B 08-07-30 redesign flat pattern DD verified by:EC

Additional Product

Job Number:



PROTOTYPE
PRELIMINARY ISSUE

Seq. #:	Machine Or Operation:	Description :
1.0	M304S18GA	304/316 .050 Sheet
	Comment: Qty.: 2.3529 sf(s)/Unit Total : 4.7059 sf(s) 304/316 .050 Sheet batch: <u>108156</u> <u>B 8-8-6</u>	
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3805 Dwg Rev: <u>PROTO</u> <u>B 8-8-6</u> Prog Rev: <u>PROTO</u> <u>(3)</u> 2-Deburr if necessary <u>B 8-8-6</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>B 8-8-6</u>	
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK <u>808/08/06 (x3)</u>	
5.0	BRAKE NC	NC BRAKE
	Comment: NC BRAKE Form as per Dwg D3805 using Jigs DT8261and DT8326 <u>B 08-08-07(3)</u>	

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Drawing Name: WEARPLATE (FWD)

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Part Number: D38051

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

CP 08-08-08

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

*ENG USE
ONLY N/A*



CP 08-09-25

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



08/09/26

Job Completion



002SSA

U 08-09-25

~~POSITIVE RECALL~~

EFFECTIVE

AUTH

RELEASED

DATE

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.08.05

Product Name: Wearplate

Requested By: CP

Design Manager Approval: UP

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3805-1	SF	FWD PLATE	08.08.05	Y	ASAP		

DART AEROSPACE LTD	Work Order:	41005
Description: WEAR PLATE (FWD)	Part Number:	D3805-1
Inspection Dwg: D3805-1 Rev: proto		Page 1 of 1

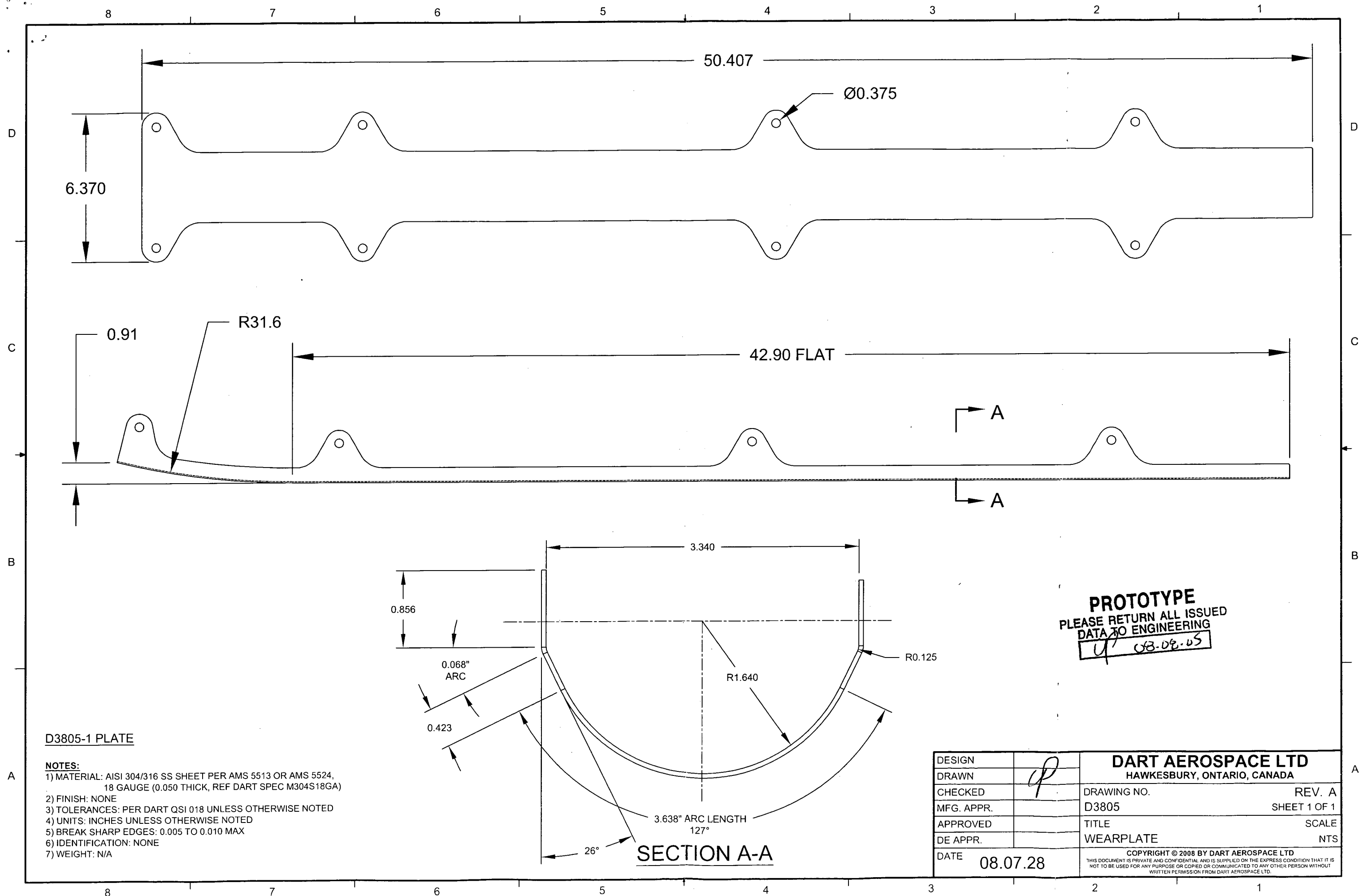
FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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[illegible]

Measured by: FB	Audited by: S	Prototype Approval: UP
Date: 8-8-6	Date: 08/08/66	Date: 08.09.26

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08-08-05

D3805-1 PLATE

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK, REF DART SPEC M304S18GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: N/A

DESIGN		DART AEROSPACE LTD	
DRAWN	<i>P</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3805	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
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